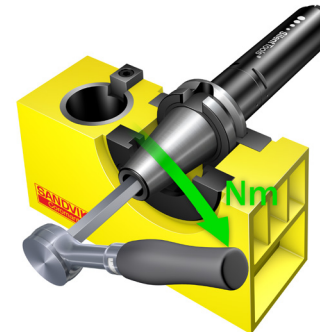
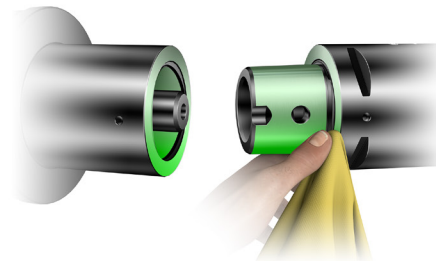
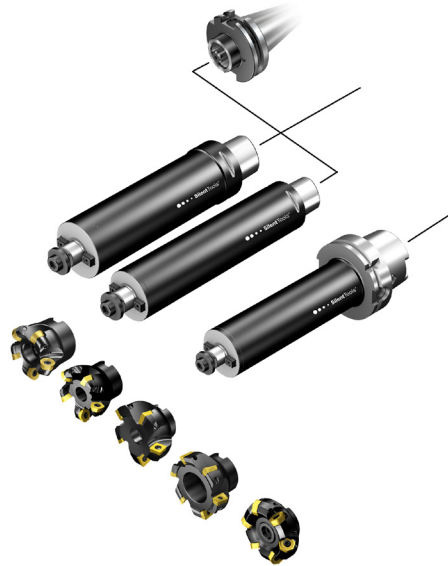


Handling instructions Silent Tools™ - Arbor milling adaptors



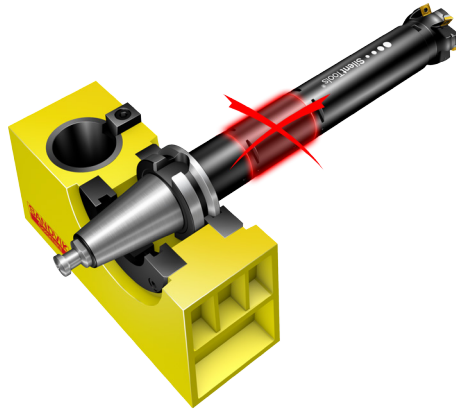
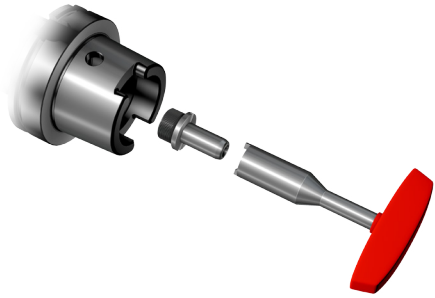
● ● ● ● SilentTools®



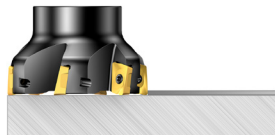
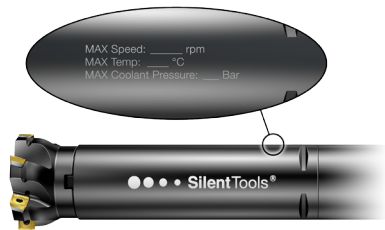
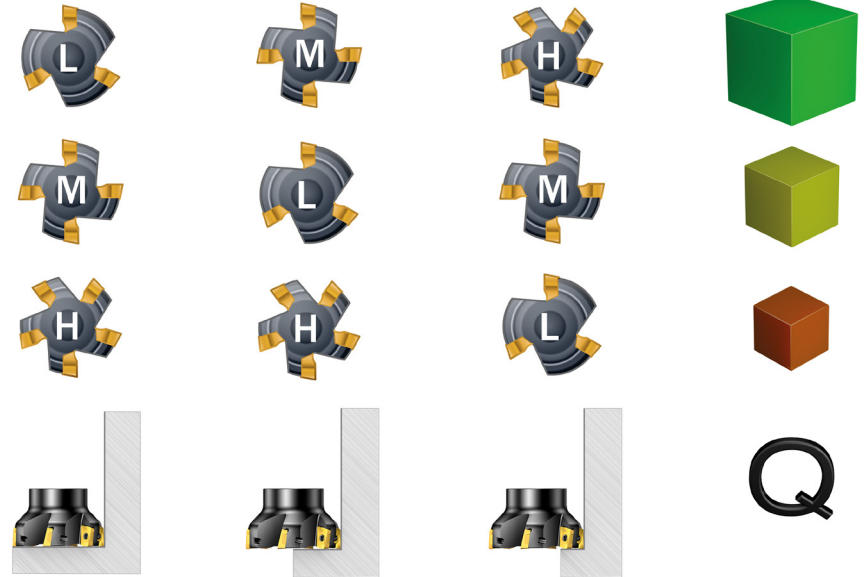
Head office:
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Coromant Capto size	Max torque	
	Nm	ft-lbs
C3	45	33
C4	55	40
C5	95	70
C6	170	125
C8	170	125
C10	380	277

Arbor	Max torque	
	Nm	ft-lbs
Q16	22	16
Q22	45	33
Q27	80	59
Q32	180	133
Q40	300	220
R19	25	18
R25	65	48
R38	220	162



HSK A/C size	Coolant tube	Key	Max torque	
			Nm	ft-lbs
63	5692 022-04	5680 094-04	20	15
100	5692 022-06	5680 094-06	30	22



Don'ts for Silent Tools™ assembling

Coromant Capto size	Taper			
	30	40	50	60
C4				
C5				
C6				
C8				
C10				

- Recommended solution
- Warning, could be problem
- Not recommended solution

