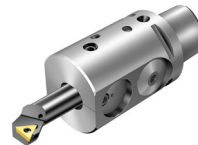


SANDVIK
Coromant

DC = $\emptyset$



R429.90-03-013-01-CBH10F			R429.90-05-021-02-CBH10F			R429U-A12-08028TC06			R429U-A12-08040TC06			R429U-A12-11039TC06			R429U-A12-11055TC06		
DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)
3.0	8	.118	5.0	12	.197	8.0	22	.315	8.0	22	.315	11.0	22	.433	11.0	20	.433
3.2	10	.126	5.2	14	.205	8.2	24	.323	8.2	22	.323	11.2	24	.441	11.2	22	.441
3.4	12	.134	5.4	16	.213	8.4	26	.331	8.4	26	.331	11.4	26	.445	11.4	24	.445
3.7	14	.146	5.7	18	.224	8.6	28	.339	8.6	28	.339	11.6	28	.457	11.5	26	.453
3.9	16	.154	5.9	20	.232	8.9	30	.350	8.8	30	.346	11.8	30	.465	11.7	28	.461
4.1	18	.161	6.1	22	.240	9.1	32	.358	9.0	32	.354	12.0	32	.472	11.9	30	.469
4.3	20	.169	6.3	24	.248	9.3	34	.366	9.2	34	.362	12.2	34	.480	12.1	32	.476
4.6	22	.181	6.6	26	.260	9.5	36	.374	9.4	36	.370	12.4	36	.488	12.2	34	.480
4.8	24	.189	6.8	28	.268	9.7	38	.382	9.7	38	.382	12.5	38	.492	12.4	36	.488
5.0	26	.197	7.0	30	.276	9.9	40	.390	9.9	40	.390	12.7	40	.500	12.6	38	.496
5.2	28	.205	7.2	32	.283	10.1	42	.398	10.1	42	.398	12.9	42	.508	12.8	40	.504
5.4	30	.213	7.4	34	.291	10.4	44	.409	10.3	44	.406	13.1	44	.516	12.9	42	.508
5.7	32	.224	7.7	36	.303	10.6	46	.417	10.5	46	.413	13.3	46	.524	13.1	44	.516
5.9	34	.232	7.9	38	.311	10.8	48	.425	10.7	48	.421	13.5	48	.531	13.3	46	.524
6.1	36	.240	8.1	40	.319	11.0	50	.433	10.9	50	.429	13.7	50	.539	13.5	48	.531
6.3	38	.248	8.3	42	.327	11.2	52	.441	11.1	52	.437	13.9	52	.547	13.6	50	.535
6.6	40	.260	8.6	44	.339	11.4	54	.449	11.3	54	.445	14.1	54	.555	13.8	52	.543
6.8	42	.268	8.8	46	.346	11.6	56	.457	11.5	56	.453	14.3	56	.563	14.0	54	.551
7.0	44	.276	9.0	48	.354	11.9	58	.469	11.7	58	.461	14.5	58	.571	14.2	56	.559
7.2	46	.283	9.2	50	.362	12.1	60	.476	11.9	60	.469	14.7	60	.579	14.4	58	.567
7.4	48	.291	9.4	52	.370	12.3	62	.484	12.1	62	.476	14.9	62	.587	14.5	60	.571
7.7	50	.303	9.7	54	.382	12.5	64	.492	12.3	64	.484	15.1	64	.594	14.7	62	.579
7.9	52	.311	9.9	56	.390	12.7	66	.500	12.6	66	.496	15.3	66	.602	14.9	64	.587
8.1	54	.319	10.1	58	.398	12.9	68	.508	12.8	68	.504	15.5	68	.610	15.1	66	.594
8.3	56	.327	10.3	60	.406	13.1	70	.516	13.0	70	.512	15.6	70	.614	15.2	68	.598
8.6	58	.339	10.6	62	.417	13.4	72	.527	13.2	72	.520	15.8	72	.622	15.4	70	.606
8.8	60	.346	10.8	64	.425	13.6	74	.535	13.4	74	.527	16.0	74	.630	15.6	72	.614
9.0	62	.354	11.0	66	.433	13.8	76	.543	13.6	76	.535	16.2	76	.638	15.8	74	.622
						14.0	78	.551	13.8	78	.543	16.4	78	.646	15.9	76	.626
									14.0	80	.551	16.6	80	.654	16.1	78	.634
												16.8	82	.661	16.3	80	.642
												17.0	84	.669	16.5	82	.650
															16.6	84	.654
															16.8	86	.661
															17.0	88	.669

R429U-A12-14042TC09			R429U-A12-14060TC09			R429U-A12-17042TC09			R429U-A12-17060TC09			RR429U-A12-20042TC09			R429U-A12-20060TC09		
DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)	DC (mm)		DC (inch)
14.0	22	.551	14.0	22	.551	17.0	26	.669	17.0	24	.669	20.0	24	.787	20.0	24	.787
14.2	24	.559	14.2	24	.559	17.2	28	.677	17.2	26	.677	20.2	26	.795	20.2	26	.795
14.4	26	.567	14.3	26	.563	17.3	30	.681	17.3	28	.681	20.3	28	.799	20.3	28	.799
14.5	28	.571	14.5	28	.571	17.5	32	.689	17.5	30	.689	20.5	30	.807	20.5	30	.807
14.7	30	.579	14.6	30	.575	17.7	34	.697	17.6	32	.693	20.7	32	.815	20.6	32	.811
14.9	32	.587	14.8	32	.583	17.9	36	.705	17.8	34	.701	20.8	34	.819	20.8	34	.819
15.1	34	.594	14.9	34	.587	18.0	38	.709	17.9	36	.705	21.0	36	.827	20.9	36	.823
15.2	36	.598	15.1	36	.594	18.2	40	.717	18.1	38	.713	21.2	38	.835	21.1	38	.831
15.4	38	.606	15.3	38	.602	18.4	42	.724	18.2	40	.717	21.3	40	.839	21.2	40	.835
15.6	40	.614	15.4	40	.606	18.5	44	.728	18.4	42	.724	21.5	42	.846	21.4	42	.843
15.8	42	.622	15.6	42	.614	18.7	46	.736	18.5	44	.728	21.7	44	.854	21.5	44	.846
15.9	44	.626	15.7	44	.618	18.9	48	.744	18.7	46	.736	21.8	46	.858	21.7	46	.854
16.1	46	.634	15.9	46	.626	19.1	50	.752	18.8	48	.740	22.0	48	.866	21.8	48	.858
16.3	48	.642	16.1	48	.634	19.2	52	.756	19.0	50	.748	22.2	50	.874	22.0	50	.866
16.5	50	.650	16.2	50	.638	19.4	54	.764	19.2	52	.756	22.3	52	.878	22.2	52	.874
16.6	52	.654	16.4	52	.646	19.6	56	.772	19.3	54	.760	22.5	54	.886	22.3	54	.878
16.8	54	.661	16.5	54	.650	19.7	58	.776	19.5	56	.768	22.7	56	.894	22.5	56	.886
17.0	56	.669	16.7	56	.657	19.9	60	.783	19.6	58	.772	22.8	58	.898	22.6	58	.890
17.2	58	.677	16.8	58	.661	20.1	62	.791	19.8	60	.780	23.0	60	.906	22.8	60	.898
17.4	60	.685	17.0	60	.669	20.3	64	.799	19.9	62	.783	23.2	62	.913	22.9	62	.902
17.5	62	.689	17.2	62	.677	20.4	66	.803	20.1	64	.791	23.3	64	.917	23.1	64	.909
17.7	64	.697	17.3	64	.681	20.6	68	.811	20.2	66	.795	23.5	66	.925	23.2	66	.913
17.9	66	.705	17.5	66	.689	20.8	70	.819	20.4	68	.803	23.7	68	.933	23.4	68	.921
18.1	68	.713	17.6	68	.693	20.9	72	.823	20.5	70	.807	23.8	70	.937	23.5	70	.925
18.2	70	.717	17.8	70	.701	21.1	74	.831	20.7	72	.815	24.0	72	.945	23.7	72	.933
18.4	72	.724	17.9	72	.705	21.3	76	.839	20.8	74	.819	24.2	74	.953	23.8	74	.937
18.6	74	.732	18.1	74	.713	21.5	78	.846	21.0	76	.827	24.3	76	.957	24.0	76	.945
18.8	76	.740	18.3	76	.720	21.6	80	.850	21.2	78	.835	24.5	78	.965	24.2	78	.953
18.9	78	.744	18.4	78	.724	21.8	82	.858	21.3	80	.839	24.7	80	.972	24.3	80	.957
19.1	80	.752	18.6	80	.732	22.0	84	.866	21.5	82	.846	24.8	82	.976	24.5	82	.965
19.3	82	.760	18.7	82	.736	22.1	86	.870	21.6	84	.850	25.0	84	.984	24.6	84	.969
19.5	84	.768	18.9	84	.744	22.3	88	.878	21.8	86	.858	25.2	86	.992	24.8	86	.976
19.6	86	.772	19.1	86	.752	22.5	90	.886	21.9	88	.862	25.3	88	.996	24.9	88	.980
19.8	88	.780	19.2	88	.756	22.7	92	.894	22.1	90	.870	25.5	90	1.004	25.1	90	.988
20.0	90	.787	19.4	90	.764	22.8	94	.898	22.2	92	.874	25.7	92	1.012	25.2	92	.992
			19.5	92	.768	23.0	96	.906	22.4	94	.882	25.8	94	1.016	25.4	94	1.000
			19.7	94	.776				22.5	96	.886	26.0	96	1.024	25.5	96	1.004
			19.8	96	.780				22.7	98	.894				25.7	98	1.012
			20.0	98	.787				22.8	100	.898				25.8	100	1.016
									23.0	102	.906				26.0	102	1.024