

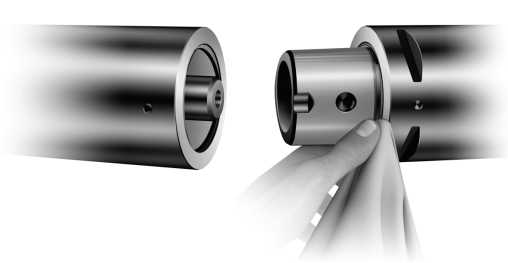
CoroBore 825

Fine boring tools

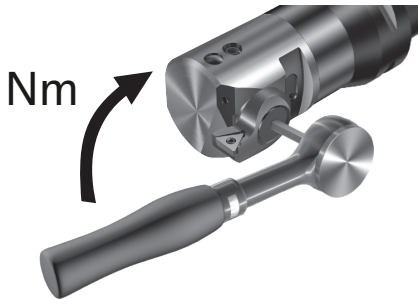
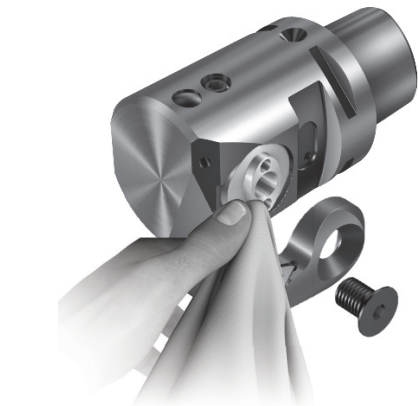
SANDVIK
coromant

92852

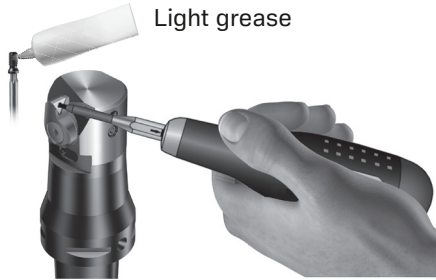
Learn more about the offer
[sandvik.coromant.com/
corobore825](https://sandvik.coromant.com/corobore825)



CC size	Torque (Nm) [lbf-ft]
C3	40-50 [30-37]
C4	50-60 [37-44]
C5	90-100 [66-74]
C6 / C8	160-180 [118-133]



Cartridge	Torque (Nm) [lbf-ft]
R/L825A-	1.2 [0.9]
R/L825B-	3.0 [2.2]
R/L825C-	6.0 [4.4]



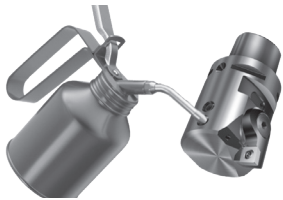
Insert size	Torque (Nm) [lbf-ft]
TC06 / TC1.2(1.2)	0.6 [0.4]
TC09 / TC1.8(1.5)	0.8 [0.6]
TC11 / TC2(1.5)	0.9 [0.7]
CC09 / CC03(2.5)	3.0 [2.2]

Oil type

Mobil Vactra Oil nr.2

BP Energol HLP-D 32

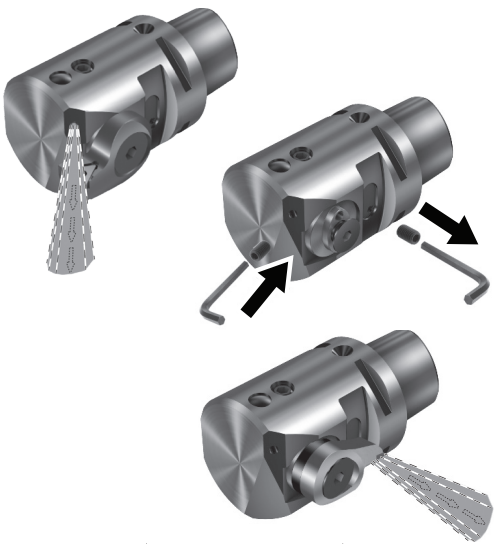
Klüber Isoflex PDP 94



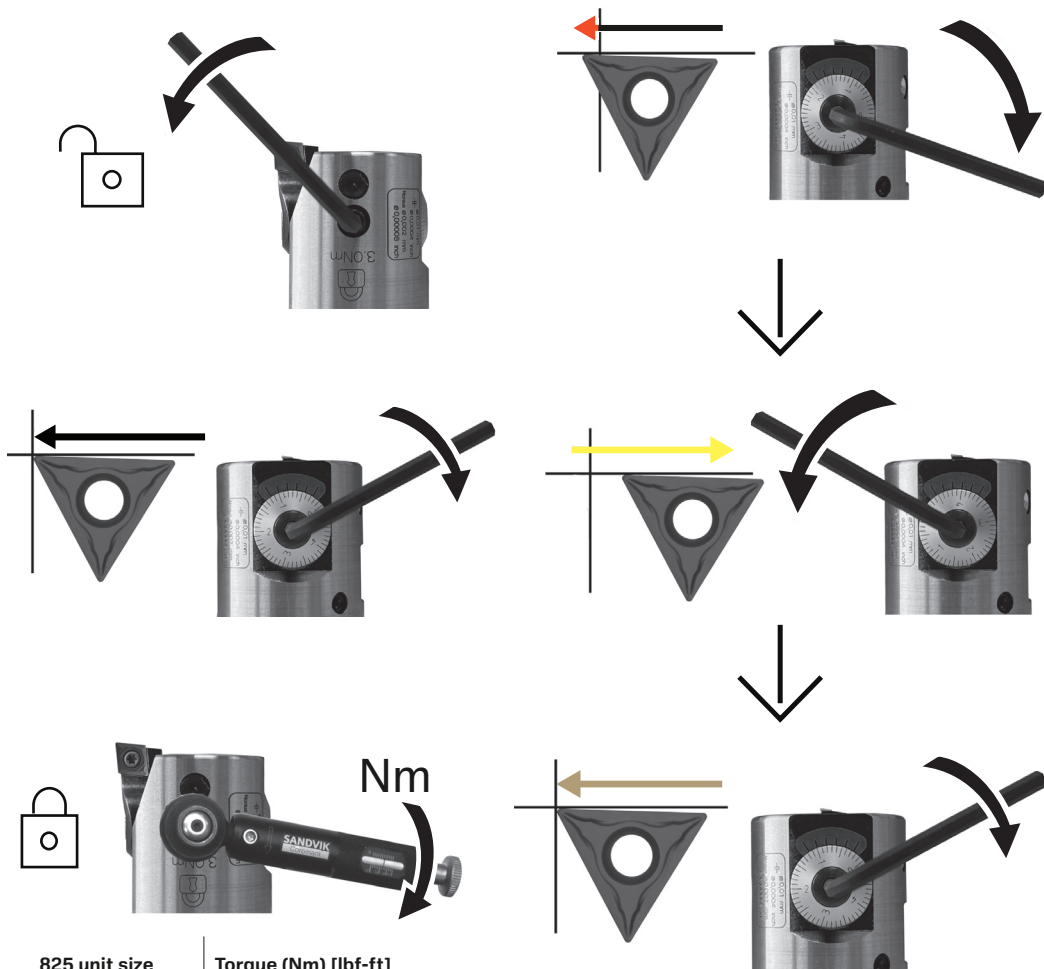
825A-030A

825B-036A

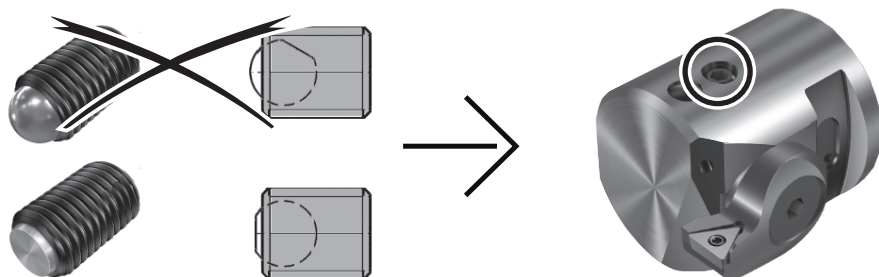
825C-048A



825 unit size	Allen key size [mm]	Product code
18, A, B, C, D	0.9	3021 012-009
E, F, G	1.5	3021 012-015
H, I	2.0	3021 012-020



825 unit size	Torque (Nm) [lbf-ft]
18, A	0.9 [0.7]
B	1.2 [0.9]
C, D	3.0 [2.2]
E, F, G, H, I	6.0 [4.4]



ΔD

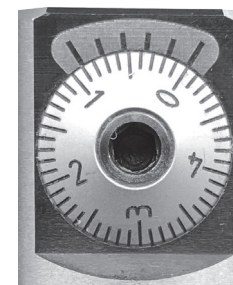
+0.002 mm
(+0.00008 in)

+0.004 mm
(+0.00016 in)

+0.006 mm
(+0.00024 in)

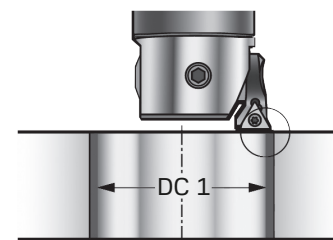
+0.008 mm
(+0.00032 in)

+0.010 mm
(+0.00040 in)



$\pm \begin{array}{l} \text{ø } 0.01 \text{ mm} \\ \text{ø } 0.0004 \text{ in} \end{array}$
Nonius $\text{ø } 0.002 \text{ mm}$
 $\text{ø } 0.00008 \text{ in}$

ΔD $\begin{array}{l} 0.5 \text{ mm} \\ 0.02 \text{ in} \end{array}$



$\Delta D + DC 1 = DC 2$

